

ALUMINUM SECTIONS

EXTRUDED

keyline partitions



CAPITOL BATTENS

curtain walls



Division of
HAUSMAN STEEL COMPANY



CAPITOL BATTENS — — — for

KEYLINE PARTITIONS CURTAIN WALLS

CAPITOL BATTENS for KEYLINE PARTITIONS

1. **AVAILABILITY**—adequate stocks permit prompt shipment—conveniently packaged for job storage or field distribution.
2. **ERCTION**—made easy by having the proper temper for spring fitting of parts and panels.
3. **APPEARANCE**—all visible parts have an anodized finish.
4. **FLEXIBILITY**—of erection is unexcelled since battens and panels can be field sawed.
5. **FEATURES**—
 - (A) movability or permanence.
 - (B) completely enclosed raceways wherever needed.
 - (C) two piece ceiling combination allows for ease of erection and for differences in floor to ceiling height.
 - (D) $1\frac{1}{16}$ ", $1\frac{1}{8}$ " or $1\frac{1}{16}$ " panels may be used.

CAPITOL BATTENS for CURTAIN WALLS

- Designed for use with panels of $1\frac{1}{8}$ ", $1\frac{1}{16}$ " or 2" thickness.
- EXTRUDED ALUMINUM BATTENS**—Corner Combinations
- Angles—H-Sections—Rosettes—All extruded parts plain mill finish.
- FASTENERS**—4 designs using galvanized metals.
- Z-Angles and Flashings—using sheet aluminum.

SELECT YOUR OWN PANELING

from a Number of Proven Panel Manufacturers, such as:

- Cemesto Board**—by The Celotex Corp.
- Thermo-Bord**—by The Philip Carey Mfg. Co.
- Kaylo-Panels**—by The Owens-Illinois Plywood Co.
- Asbestone Panels**—by The National Gypsum Co.
- Transitop Panels**—by The Johns-Manville Sales Corp.
- Simpson Insulating Panel Board**—by Simpson Logging Company,
- Or any paneling of your choice.

Custom designed parts are also available.

exclusive features



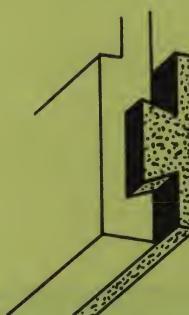
Snap-fit anodized extrusions for Keyline Partitions.



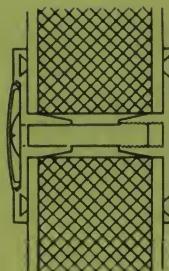
Keyline Raceway interchangeable as a base or wherever a Raceway is needed.



patents pending



EXTRUDED NEOPRENE GASKET—this **OVERSIZED GASKET** is a **SLIP-FIT**—easily installed in the field. No stretching necessary, designed for weather-proofing exterior curtain walls; eliminates rattle when used with **GLASS-STOP** and **DOOR JAMB** in partitioning.



SNAP-CAPS cover bolt heads in batten (when desired) in curtain walls or partitions.

keyline partitions



Typical installations using Capitol Battens with Cement Asbestos Insulating Panels. The design may be of your own choice—or let us help you.



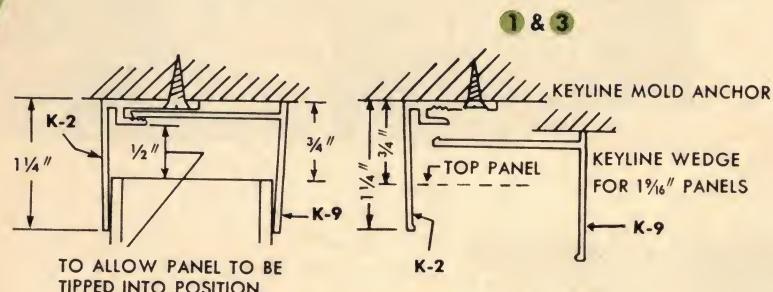
CAPITOL BATTENS

Div. of HAUSMAN STEEL COMPANY

scale: 6'' = 1'-0''
(approx.)

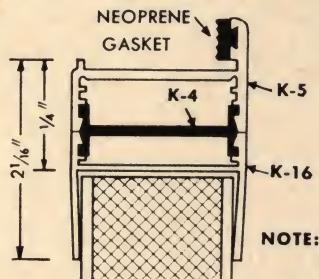
keyline partition details

(For Panel Thickness of
1 $\frac{1}{16}$ ", 1 $\frac{1}{8}$ ", and 1 $\frac{1}{16}$ ".)

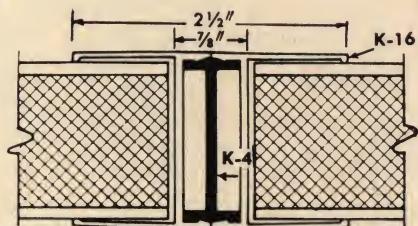


**KEYLINE ANCHOR WEDGE
COMBINATION OR BUTT MOLDINGS**

7 KEYLINE DOOR JAMB



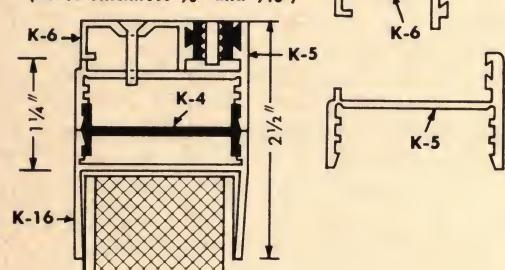
NOTE: Door Jamb
mitered for 2'8"
or 3'0" x 7'0" doors



5 KEYLINE BATTEN COMBINATION

6 KEYLINE GLASS STOP

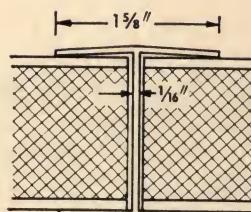
(Glass Thickness 1/8" and 3/16")



K-15 for 1 1/8

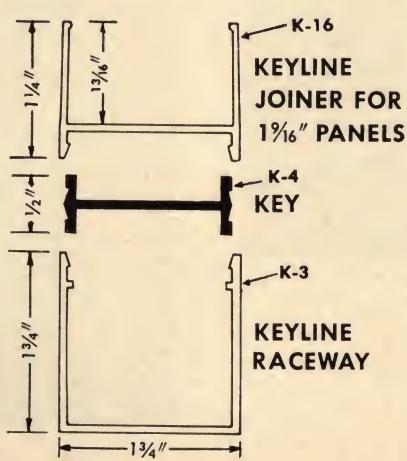
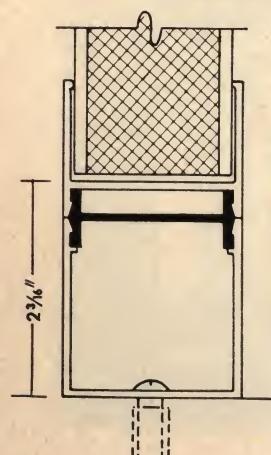
K-20 for 1 1/16

Filler Strip for
Shadow-Line effect
to be used with
K-16 Keyline Joiner



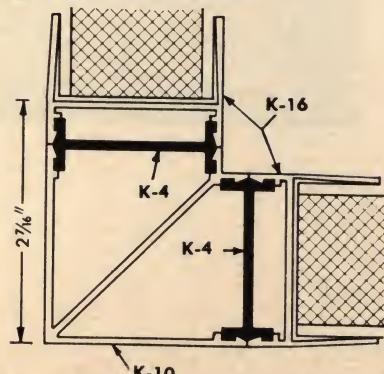
**5 OPTIONAL
BATTEN
DETAIL**

KEYLINE BASE COMBINATION



2

4 KEYLINE CORNER

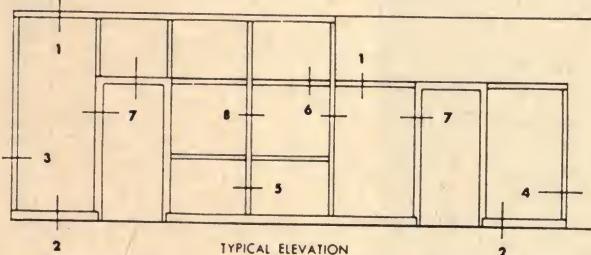


alternate partition details

(designed for 1 $\frac{1}{16}$ panels only)

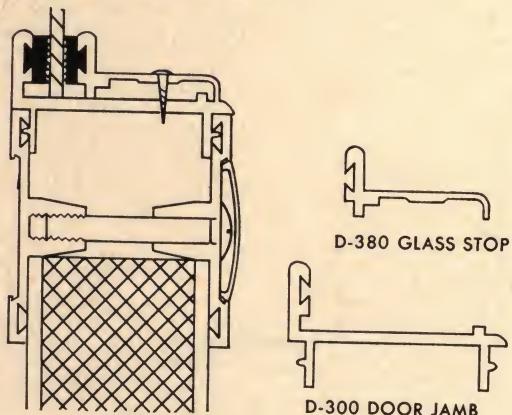
The elevation below shows typical conditions found in ceiling-high and door-high partitions.

Essential details include attachments to floor, ceiling, and wall; door jamb and head; window section; corner.

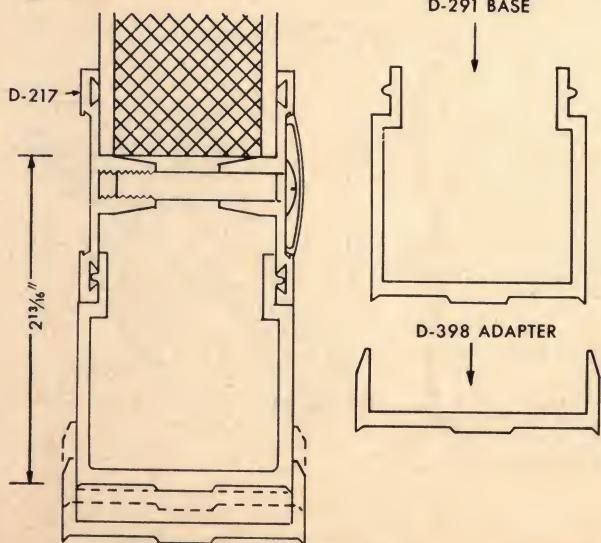


8 GLASS STOP ASSEMBLY

(Glass Thickness $\frac{1}{8}$ " to $\frac{5}{16}$ ")

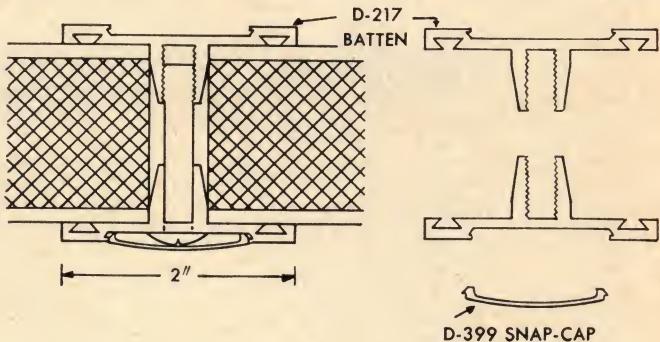


2 BASE ASSEMBLY



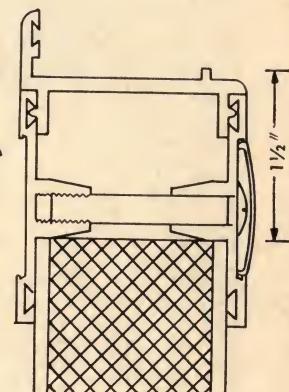
The above partition parts plain mill finish.

5 BATTEN COMBINATION

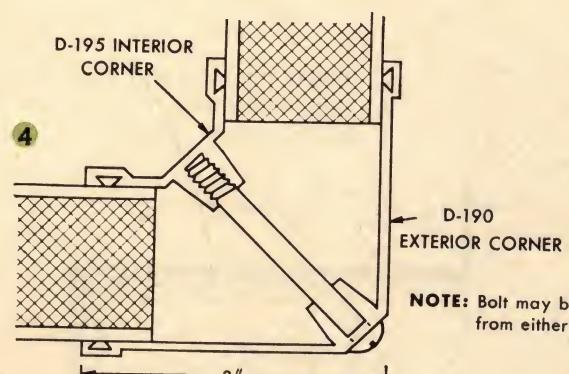
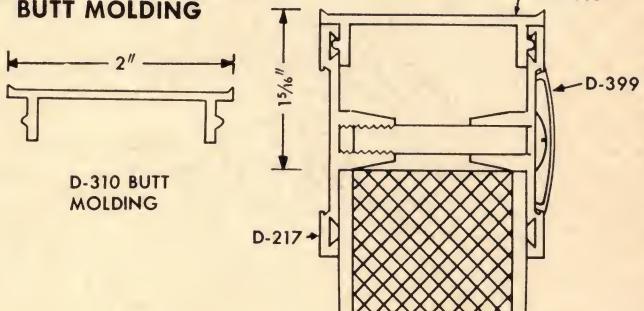


7 DOOR JAMB ASSEMBLY

D-300 DOOR JAMB



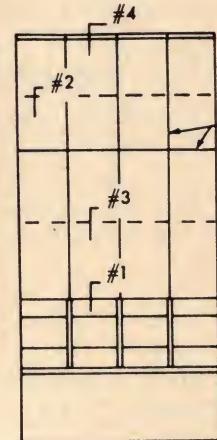
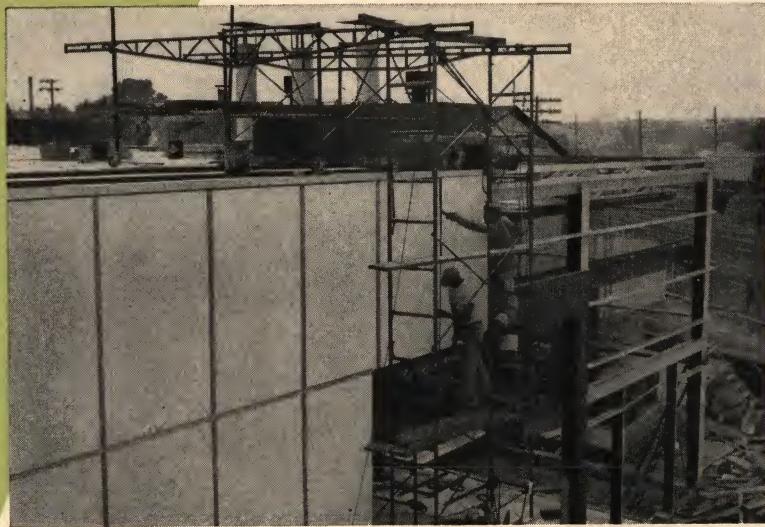
1 & 3 CEILING RUNNER OR BUTT MOLDING



CAPITOL BATTENS

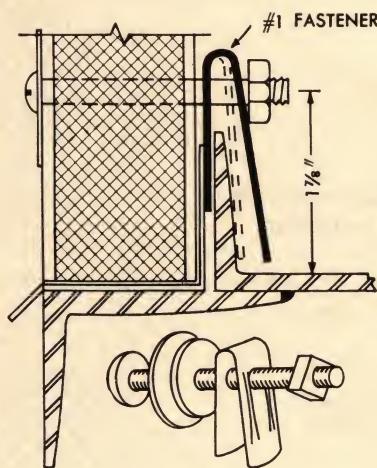
Div. of HAUSMAN STEEL COMPANY

curtain walls

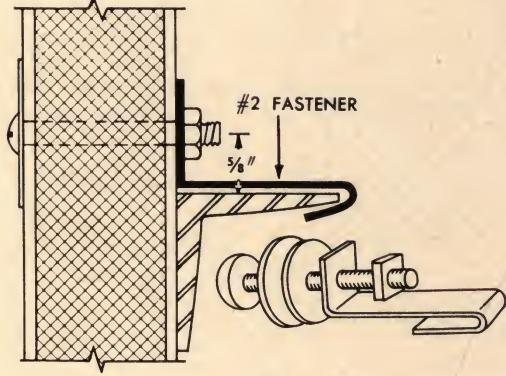


OPTIONAL BATTE
N DETAILS—PAGE 7

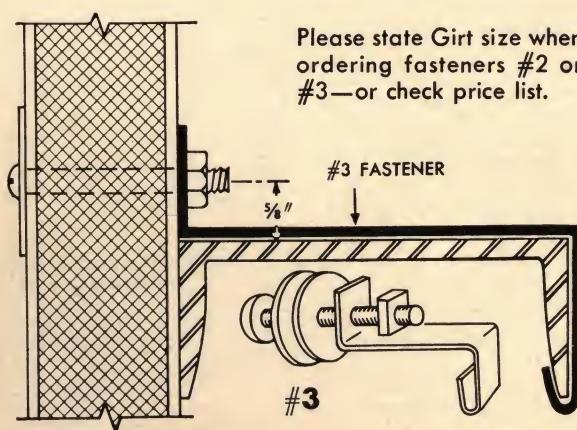
fasteners



#1



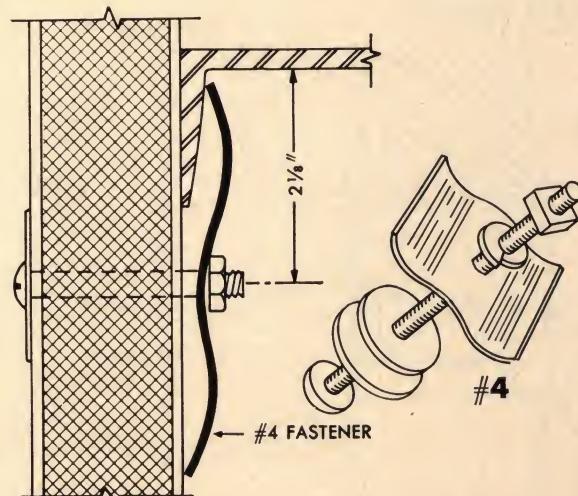
#2



Please state Girt size when ordering fasteners #2 or #3—or check price list.

#3 FASTENER

#3

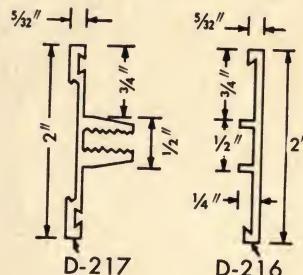


#4

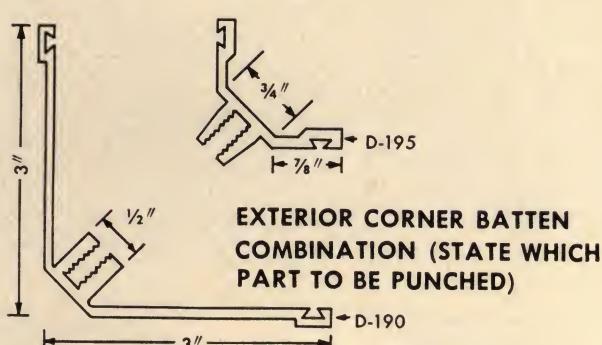
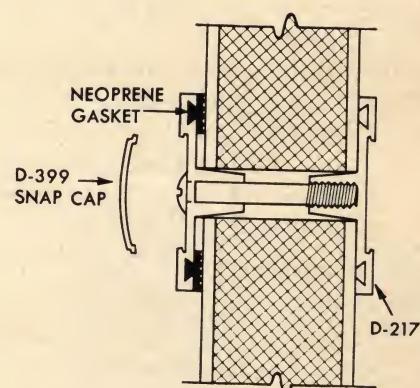
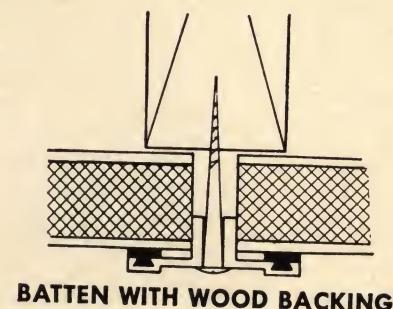
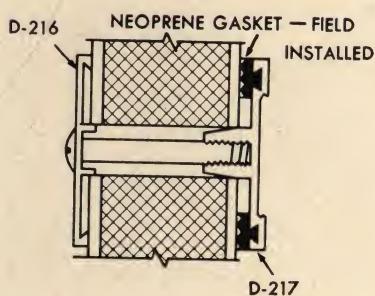
curtain wall details

optional batten details

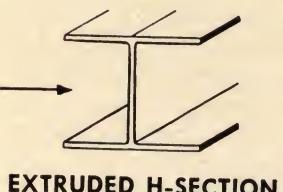
scale: 6"=1'-0"
(approx.)



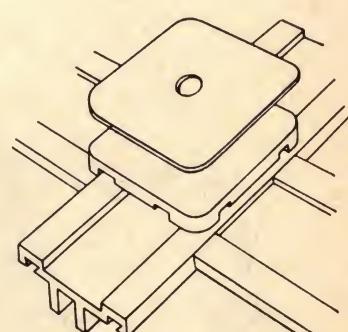
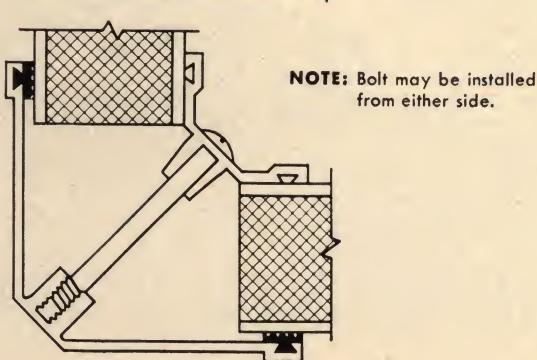
NOTE: All curtain wall extrusions are plain mill finish.



FOR USE WITH
1 1/8"-1 1/4" OR 2"
THICK PANELS



EXTRUDED H-SECTION



ROSETTE
4-WAY, 3-WAY OR 2-WAY

For additional curtain wall accessories such as flashings, U-Bars, etc., write for our price catalog No. 5.

CAPITOL BATTENS

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CAPITOL BATTENS • keyline partitions • curtain walls

short form specifications

keyline partitions

Battens, Base, Butt Moldings, Door Jambs, Corner Combinations and Glass Stop shall be as produced by Capitol Battens, 1408 Fuller St., Lansing, Michigan. Extruded from 63ST5 Aluminum Alloy with anodized finish and used with either $1\frac{1}{16}$ ", $1\frac{1}{8}$ " or $1\frac{1}{16}$ " panels as specified by the architect.

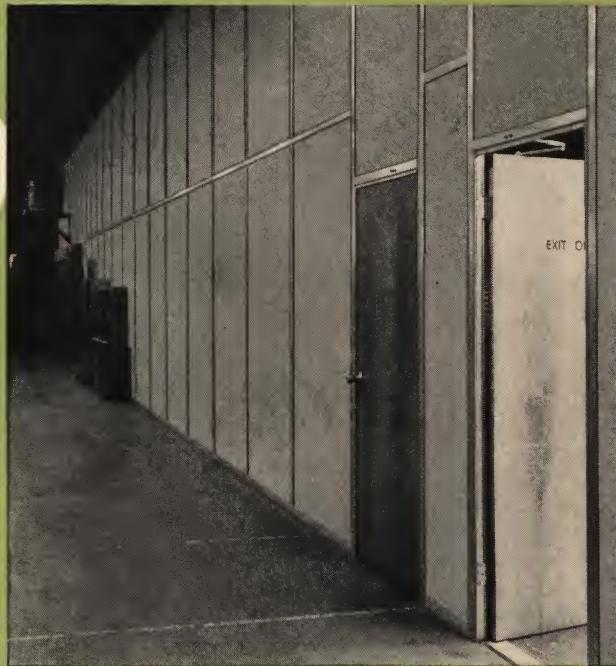
Alternate or screw type partitioning plain mill finish—and for $1\frac{1}{16}$ " panels only.

(Doors, door hardware, glass and anchoring devices to be furnished by others.)

curtain walls

PANELS—Curtain Wall Panels shall be ($1\frac{1}{8}$ "), ($1\frac{1}{16}$ "), (2") in thickness, 4-ft. or less in width, and (specify) in length.

ACCESSORIES—Panels shall be (vertically) (horizontally) applied to framing and fastened to flanges of girts with appropriate clips, fasteners, bolts and washers. Vertical and horizontal joints shall be covered with extruded aluminum battens with plain mill finish and extruded neoprene gasket—all as produced by Capitol Battens.



Erection drawings showing proper installation for either Partitions or Curtain Walls will be furnished on request. Field service to show proper methods of layout and installation is available.



Capitol Battens

Division of HAUSMAN STEEL COMPANY

1408 Fuller Street Lansing, Michigan

Mail P. O. Box 44

Ivanhoe 9-4192

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